All NOGA products meet the strict requirements of ISO9001 and ISO14001.

We invite you to visit our web site: www.noga.com for more information.

NOGA reserves the right to make changes in any of its products without prior notice.

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### WARNING A 🗟 🛇

- Blades are sharp and can cut.
- Blades can break causing flying objects.
- Sharp edges and flying objects can cause injury.
- Wear safety goggles (user and bystanders).
- Do not pry or bend blades.
- Keep away from children.
- Do not regrind blades.

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NOGA head office

Noga Engineering & Technology (2008) Ltd. was established in 1980 by Gustav Hirsch and his two sons Neft and Shuli.

Gustav was the founder of the cutting tool industry of Israel.

In 1941 he started Hanita Metal Works and in 1960 he established Vargus Ltd. which bears the names of Varda and Gustav.

Over the last 30 years Noga has grown to become the world leader in the manufacturing of three main lines:

■ Deburring tools ■ Holding systems ■ Cutting fluid applicators All Noga items are designed to save you time and money and are very competitive in price.

Noga's strongest points are: product design and development, quality, service and product range. Our products are sold in more than 60 countries around the world either through our own companies or through a network of exclusive agents.

We thank you for choosing Noga.







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NOGA O-RING NOGA V CUT KEYWAY BURR DOUBLE BURR NOGAGRIP 1 HANDLE **NOGAGRIP 3 HANDLE** K HOLDER L HOLDER **BLADES** 



**CERAMICS** 

CONVEXED CERA-CUT CONCAVED CERA-CUT CERA-CUT HANDLE 20-21 **BLADES** NOGA SOFT CUT TOOL NEW NOGA HARD CUT TOOL NEW NOGA CUT HANDLE NEW NOGA CUT BLADES **NEW** 



22 CONVEXED DISPOSABLE CERA-CUT CERAMIC DOUBLE BURR

CERAMIC DOUBLE BURR BLADE



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PV HANDLE **NEW** SPECIAL TOOLS TRIO SET REAMER SPECIAL BLADES

### NOGA BURR 3 NG1003

Will do almost all of your deburring jobs. Includes: NG-1 handle, S10, S20 and S35 blades.

### NOGA BURR 5 NG1005

Same as NG1003 but with 2 extra blades. Suitable for coarse to extra fine deburring operations

Includes: NG-1 handle, S10, S20, S35, S101 and S202 blades.



### **SUPER BURR NG3003**

For heavy duty jobs. Includes: NG-3 handle, S holder, S100, S20 and S30 blades.



**HOLDER** 

### **HANDLES**

### NG-1 Handle NG1000

NogaGrip-1 holds all S blades (3.2mm). Spare blades are kept inside the handle. Designed for maximum comfort in your hand.



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Spare blades are kept inside the handle. Designed for maximum comfort in your hand.



### S Holder EL02003

Holds S blades (3.2mm). S holder telescopes from 30-115mm. Length: 131mm.



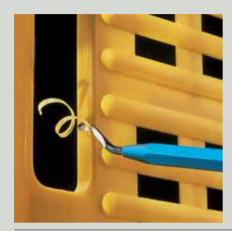








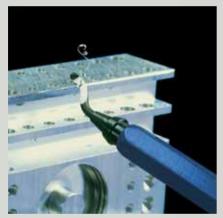
### **HEAVY DUTY ø3.2mm**



### **EDGE OFF** EO1000

Disposable tool. A handy pocket clip is a standard feature of this tool. Includes: S10 blade mounted in an 8mm painted hexagonal aluminum handle.



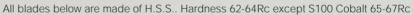


### RAPID BURR RB1000

Steel housing for long life of handle. Blade is replaceable. Holds 3.2mm blades.

Includes: 12mm hexagonal aluminum painted handle and \$10 blade.





BLADES	Order No.		Incl. angle	Pkg. weight	Package	Works best on
DLADLO	Order No.		(degrees)	(grams)	quantity	WOINS DESCOIL
S10	BS1010		40	31	10	steel, aluminum and plastic
S10Tin	BS1012		40	31	10	abrasive material
S20	BS2010	L/R	60	33	10	brass and cast iron
S20 Tin	BS2012	L/R	60	33	10	stainless steel
S30	BS3010		40	31	10	both int. and ext. burrs
S35	BS3510	L/R	55	33	10	straight edges on most materials
S60	BS6001		40	9	1	cross holes in difficult to reach places
S100 Cobalt	BS1018		45	32	10	plastic and hard materials
S101	BK1010		40	29	10	fine edges on all materials
S150	BK3010		45	27	10	holes as small as 1.5mm Dia.
S202	BK2010	L/R	55	28	10	brass and cast iron fine edges

L/R - for left and right hand users.

### MAGIC BURR 2 NG2002

Will do almost all of your deburring jobs. Includes: NG-2 handle, N1 and N2 blades.

### MAGIC BURR 4 NG2004

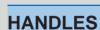
Same as NG2002 with two extra blades for cross holes in difficult to reach places Includes: NG-2 handle, N1, N2, N3 and N6 blades





### **TELE BURR NG3002**

Holds 2.6mm N blades. Highly popular tool. Includes: NG-3 handle, N holder, N1 and N2 blades.





### NG-2 Handle NG2000

NogaGrip-2 holds N blades (2.6mm). Spare blades are kept inside the handle. Designed for maximum comfort in your hand.



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Spare blades are kept inside the handle. Designed for maximum comfort in your hand.

### **HOLDER**



### N Holder EL01033

Holds 2.6mm blades. N holder telescopes from 25-115mm. Length: 131mm.













### LIGHT DUTY ø2.6mm



### **TEDDYBURR** TB1000



Design for hard to reach locations.
Blade is replaceable.
Steel housing for long life of handle.
Includes: 8mm painted hexagonal aluminum handle and N1 blade.

All blades below are made of H.S.S.. Hardness 62-64Rc except N10 Cobalt 65-67Rc

BLADES	Order No.		Incl. angle (degrees)	Pkg. weight (grams)	Package quantity	Works best on
N1	BN1010	~	40	13	10	steel, aluminum and plastic
N1 Tin	BN1012		40	13	10	abrasive material
N2	BN2010	L/R	80	14	10	brass and cast iron
N2 Tin	BN2012	L/R	80	14	10	stainless steel
N10 Cobalt	BN1310		45	13	10	plastic and hard materials
N3	BN3010	<b>-</b> ,	50	13	10	both int. and ext. burrs
N6	BN6001	~	40	6	1	cross holes in difficult to reach places

L/R - for left and right hand users.

### **COUNTERSINK NG3100**

The standard tool for countersinking. Useful for chamfering deep holes. Includes: NG-3 handle, C holder and C20 countersink (20mm).





### **HANDLE**



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.

### **HOLDER**



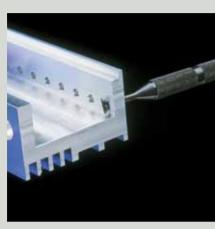
### C Holder CH3000

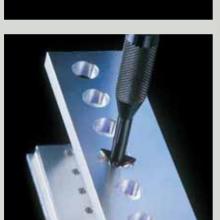
Holds C12, C20 and C30 countersinks. M7 external thread. Has an hexagonal cross section to prevent rotating inside handle. Length: 131mm.













### MINI REVERSIBLE RC1000

Very fine tool for deburring both back and front sides of holes. Range: 3-5.5mm.

Includes: steel handle and R1 blade.

### **MEDIUM REVERSIBLE RC2000**

Range: 5-10mm.

Includes: steel handle and R2 blade.

### **LARGE REVERSIBLE RC2200**

Range: 10-22mm.

Includes: steel handle and R3 blade.

TO REPLACE THE BLADE
Pull the aluminum knob out of the handle. At its end there is an hexagonal key. Use this key to replace the blade.

All blades below are made of H.S.S.. Hardness 62-64Rc.

BLADES	Order No.		Range (mm)	Countersinking angle (degrees)	Weight (grams)	Package quantity
C12	BC1211		1-12	90	25	1
C20	BC2011		3-20	90	28	1
C30	BC3011		3-30	90	58	1
R1	BR1001	•	3-5.5	90	5	1
R2	BR2001		5-10	90	7	1
R3	BR3001		10-22	90	8	1







### **HANDLES**



### NG-1 Handle NG1000

NogaGrip-1 holds all S blades (3.2mm). Designed for maximum comfort in your hand.



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.

### **HOLDERS**

### **H.D. RotoDrive Holder** EL0802

Heavy duty crancked holder. External M7 thread to hold C12, C20 and C30 countersinks. h 40mm.

### H.D. Ext. RotoDrive Holder EL0902

Heavy duty crancked holder. Accepts EX28 external countersink. h 40mm.





### **COUNTERSINKS**

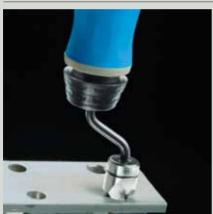


### **EXT. ROTODRIVE NG1700**

Chamfers the O.D. on bars and tubes.
Quickest way to chamfer O.D. on
almost all materials.
Range: 4-18mm.
Includes: NG-1 handle and
external RotoDrive







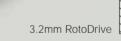
### **ROTODRIVE NG1200**

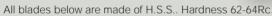
The quickest way to chamfer by hand. Single flute countersink provides a smoother cut.

Includes: NG-1 handle and RD10.4 RotoDrive

countersink.







BLADES	Order No.		Range (mm)	Countersinking angle (degrees)	Weight (grams)	Package quantity
RD3.2	BC3201		0-3	90	6	1
RD6.3	BC6301		1-6.3	90	10	1
RD8.3	BC8301		1-8.3	90	12	1
RD10.4	BC1041		1-10.4	90	15	1
RD16.5	BC1651		1-16.5	90	34	1
C12	BC1211		1-12	90	25	1
C20	BC2011		3-20	90	28	1
C30	BC3011		3-30	90	58	1
EX18	EX2001		4-18	90	16	1
EX28	EX3001	=	8-28	90	40	1

### MINI SCRAPER NG3700

Ideal for tool and die makers. Includes: NG-3 handle, D holder, triangular mini scraper D50 blade and





### **SCRAPER** SC1000

Double end scraper for longer tool life. Can be locked in required

Includes: Uni-handle and double ended T120 triangular scraper.





### **UNI Handle** UH1000

A unique Handle which can hold Noga T120 scraper blade.



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.



### SC Handle SC1300

12mm anodized handle. Knurled locking collar to control blade extension.

Holds: D50, D66, D75, D77 and T80 scrapers. Length: 120mm.

Hex. 12mm.



### **BLADE & HOLDER**

### **T 120** BT1200

Heavy Duty scraping. Double ended. - Made of CR115.

- Hardness 58-60Rc.
- Blade dimensions 7.4x120mm.
  Included angle 60°.

### **D Holder** EL05003

D holder is designed to hold D50 and D66 blades. A 3mm setscrew is holding the blade. Hex key included. Length: 131mm.











### **SCRAPERS**



All blades below have hardness 62-64Rc, except D55 Carbide 1400-1700 HV, and T80 CR115 58-60Rc.

BLADES	Order No.	Width/Length (mm)	Included angle (degrees)	Weight (grams)	Package quantity
D50	BD5010	2.5 x 50	60	27	10
D55 Carbide	BD5501	 2.5 x 50	60	9	1
D66	BD6610	 2.7 x 50	50	34	10
D75	BD7501	 2.5 x 75	60	8	1
D77	BD7701	 2.7 x 75	50	9	1
Т80	BT8001	 4.2 x 80	60	11	1



### Adjustable Mini Scraper YT1100

The best mini scraper for tool and die makers. Includes: YT handle (YT1000) and D75 H.S.S triangular mini scraper (BD7501).





### Adjustable Scraper YT1200

Ideal for scraping, trimming and deburring almost all materials. Includes: YT handle (YT1000) and

T80 double ended triangular medium scraper (BT8001). Size: 80x4.2mm.





### **HANDLE**



### YT Handle YT1000

The perfect grip on: Noga adjustable scrapers Needle files Pins

Drills

- Quick change
- Fits every hand
- Flexible collet Range: 2.2-4.5mm.

### YT PRODUCTS

### **DIAMOND NEEDLE FILES SETS**

The files are of Swiss made blanks electroplated with ultra high concentration of precisely graded diamond particles. A must for any tool and die shop, extraders and repairs of hardened allows and extraders. hardened alloys and ceramic.

Total length - 140 mm. Coated length - 70 mm.

Shank - ø 3 mm. Grit size: D126

**YT 3000** - Includes 5 files as shown below, D75 HSS Triangular Scraper, T80 double ended triangular Scraper and YT1000 handle.

YT 3300 - Includes 5 files and YT1000 handle.





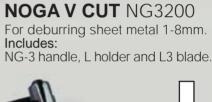
YT3000 YT3300

Order No.	Shape	Width / Thi	ckness
DT1050	Equaling	5.1x1.4	
DT1051	A. Triangular	3.9	MAY THE
DT1052	Square	2.5	
DT1053	Half round	5.4x1.9	
DT1054	Round	3.0	
		Width/Leng (mm)	yth
BT8001	Triangular	4.2x80	T80 Blade Double ended triangular scraper.
BD7501	Triangular	2.5x75	D75 Blade H.S.S. triangular mini scraper.



### **NOGA O-RING BURR PATENTED** NG1100 Removes burrs from internal O-ring grooves. Range: 0-3mm (groove width). Includes: NG-1 handle and O-ring blade.





### **HANDLES**



### NG-1 Handle NG1000

NogaGrip-1 holds all S blades (3.2mm). Designed for maximum comfort in your hand .



### NG-3 Handle NG3000

NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.

### **HOLDERS**



### K Holder EL04003

Holds K blades with M3 screw. Length: 135mm.

### L Holder EL07013

Holds L blades. Blades are held in a 3mm square hole and tightened with 4mm setscrew. Length: 131mm.







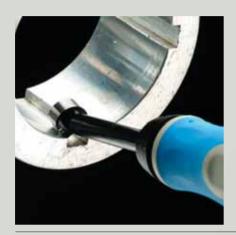








### **DOUBLE EDGE CUTTING**











protect your hand.
Unique round cutting blades can be rotated and reversed for long life. For corners, use one blade only. Range: 0-12mm. Includes: DB handle, hand guard and two N80 blades.

All blades are made of H.S.S.. Hardness 62-64Rc except N80M42 and N80KM42, 65-67Rc.

BLADES	Order No.		Range (mm)	Included angle (degrees)	Package weight (grams)	Package quantity
N80	BN8010	0	0-12	55	35	10
N80M42	BN8043	0	0-12	55	33	10
N70K	BN7001	<b>•</b>	1.2-8	55	5	1
N80K	BN8110	0	2.4-11	55	30	10
N80KM42	BN8143	0	2.4-11	55	29	10
N90K	BN9009	•	3-15	55	9	1
L3	BL3001		1-8	50	6	1
L4	BL4001	_	0-2.5	50	6	1
O-Ring	BO1001		1-3	40	9	1
тс	BC1001		Max. 3	90	8	1



### CONVEXED CERA-CUT CR2000

Ideal for all plastic materials and soft metals. Ideal for surface scraping and parting line deflashing. Blade can be replaced.

Includes: Cera-Cut handle

Includes: Cera-Cut handle and 250mm convexed radius blade.



### **CONCAVED CERA-CUT CR2300**

Ideal for all plastic materials and soft metals. Ideal for curved edges and small ridges. Blade can be replaced. **Includes:** Cera-Cut handle and 15mm concaved radius blade.

### **HANDLE**



### **CERA-CUT Handle** CR2100

A unique plastic handle that holds the blade by its self gripping taper. Storage space for spare blades. Length: 135mm.



### To remove blade

- Remove the cap from the rear of the tool.
- 2. Insert the cap in the round hole and turn 90°.
- 3. Pull the blade out.



### To insert blade

- 1. Insert the blade into the groove.
- To secure the blade in place, hold the blade and lightly tap the handle against a solid surface.

BLADES	Order No.	Material	Incl. angle (degrees)	Weight (grams)	Package quantity	Applications
Convexed	CR2200	Ceramic 1250HV	90	9	1	Ideal for surface cleaning and parting line deflashing
Concaved	CR2500	Ceramic 1250HV	90	9	1	Ideal for curved edges and small ridges











### **CERAMIC TOOLS**



### **NOGA SOFT CUT TOOL NC5100**

Ideal for deburring soft abrasive plastics





### **NOGA HARD CUT TOOL** NC5200

Ideal for deburring hard abrasive plastics

Includes:

NogaCut handle NC5000 and NogaCut blade 75° CR6100.



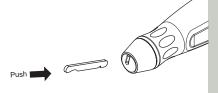


### **HANDLE**

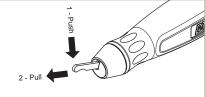


### NOGA-CUT Handle NC5000

Can hold NogaCut blades only CR6000 & CR6100.



To insert new blade



To replace blade



BLADES	Order No.	Material	Incl. angle (degrees)	Weight (grams)	Package quantity	Applications
Noga soft Cut	CR6000	Ceramic 1250HV	65°	1	1	Ideal for deburring soft abrasive plastics
Noga hard Cut	CR6100	Ceramic 1250HV	75°	1	1	Ideal for deburring hard abrasive plastics



BLADES Order	er No.	Material	Incl. angle (degrees)	Weight (grams)	Package quantity	Applications
V Shaped CR5	5100	Ceramic 1250HV	90	90	1	Removes burrs from both sides simultaneously





### **KITS**



### **PLATINUM BOX NG9500**

Collected to meet the total requirements of tool and die makers and for deburring specialists

### Includes:

Double Burr

NogaGrip 1 handle NogaGrip 3 handle

Teddy Burr handle S holder

N holder

K holder + N80K

D holder + D50 D holder + D66

C holder + C20

18mm external RotoDrive blade

10.4mm countersink RotoDrive. Blades: N1, N2, S10, S20, S30 and S150. Hex key (1.5mm).

Pack dimensions: 270 x 230 x 50mm



### **GOLD BOX** NG9400

### The most complete box for professional machinists

### Includes:

NogaGrip 3 handle

Adjustable scraper Plastic Edge Off handle.

S holder

N holder

C holder+C20

D holder+D50

K holder+N80K Blades: N1, N2, S10, S20, S30, S150, D66 and 10.4

Countersink RotoDrive.

Hex key (1.5mm).

Pack dimensions: 270 x 230 x 50mm



### **SILVER UNIKIT NG9300**

Most suitable for MRO

Includes:

NogaGrip 3 handle

S holder

Medium reversible countersink Plastic Edge Off handle

3.2mm RotoDrive countersink

10.4mm RotoDrive countersink

16.5mm RotoDrive countersink

18mm External RotoDrive

Blades: S10, S20 and S30.

Pack dimensions: 215 x 120 x 40mm



### **BRONZE UNIKIT** NG9200

Most economical deburring kit for all machinists

Includes:

NogaGrip 3 handle

N holder

S holder

C holder + C20

D holder + D50

Blades: N1, N2, S10, S20, S30 and S150

Pack dimensions: 215 x 120 x 40mm



### PLASTIC EDGE OFF SET FO2100

The most economical set

Includes:

EO handle + S10 blade, green sleeve (for aluminium)
EO handle + S20 blade, red sleeve (for brass & cast iron)
EO handle + S100 blade, blue sleeve (for steel)
EO handle + S150 blade, yellow sleeve (for plastic)

Pack dimensions: 222 x 78 x 22mm

### **SETS AND KITS**



### **NOGATROUBLE SHOOTER SET**

SP1010

**Deburring, Scraping and countersinking** 

Includes:

RB handle

S20 blade

S100 blade

S150 blade

RD16.5 RotoDrive countersink

RDE18 External RotoDrive countersink

D50 Modified Mini Scraper blade

Pack dimensions: 125 x 78 x 48mm













### MAGIC SET RB4000



### Advantages:

- 1. The handle can hold both types of blades rotating and fixed.
- 2. The set includes best moveable/popular blades.

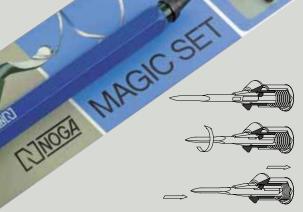
The new MAGIC SET includes Rapid Burr RB1000 and modified D50 Mini Scraper Blade.

### S Swivel blade

To insert S blade, push black sleeve down while pushing the blade into handle.

### D Scraper blade

- **Step 1:** Insert the Scraper and gently push until it stops by the ball.
- **Step 2:** Rotate Scraper until it slides in under the ball.
- **Step 3:** Push sleeve down while pushing scraper to its final position.

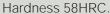


### UNIVERSAL HANDY CHUCK HOLDER

### PV1000

Aluminum handle with non slip covering.

A 3 jaw chuck helps with the quick and secure clamping of a wide variety of tools, blades and blade holders such as scrapers, countersinks, files etc.





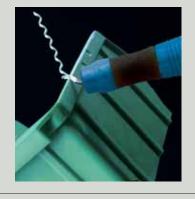


### **SOFT GRIP** SG1000

Ergonomically held handle. Two holes accepts both S and N blades.

**Includes:** SG handle, S100 and N10 cobalt blades.









Hold handle in left hand and blade in right hand.
 Push blade in and turn clockwise simultaneously.

TO REMOVE BLADE: Repeat as above but pull out.

### **LIZA BURR** LB1000

Double end blade holder to utilize both N and S blades. Telescopes from 20-110mm with N blades. 20-94mm with S blades.

Includes: Uni-handle, SN holder, N1 and N2 blades.





### **LEADER NG3800**

Chamfering straight or curved edges. Ensures 45° chamfering. Includes: NG-3 handle, LD holder and L1 blade.

















### **SPECIALTY TOOLS**

### **NOGA SLOT CLEANER** NG3210

Used to relieve corners of narrow slots from 3.5mm. Includes: NG-3 handle, L holder and L5 blade. (L7 double end blade for cutting in two directions is also available)





### **NOGA MINI CUT**

NG3220

Used for deburring small ridges in difficult to reach

places. Range: 0-2.5mm. Includes: NG-3 handle. L holder and L4 blade.





### **NOGA CORNER CLEANER** NG3230

Effective corner relief. Wide range of applications. Includes: NG-3 handle.

L holder and L6 blade.





### **THREAD CLEANER**

NG1600

For cleaning damaged internal threads. Minimum Dia. 9mm. Maximum thread pitch 3mm. Includes: NG-1 handle and TC blade (See page 19).





### PLASTIC RAPID BURR RB1400

Holds all S blades (3.2mm). The blade is replaceable. **Includes:** plastic handle and \$100 blade.





### PLASTIC EDGE OFF EO2000

Most competitive tool. Holds all S blades (3.2mm). The blade is replaceable. Includes: plastic handle and S10 blade.





### PLASTIC REAMER SP8100

Deburr both inside and outside edges of tube. Made of plastic body. Have 3 cutters. Reamer for aluminum, brass and copper tubing Range: 4-42mm.





### **NOGATRIO**

RB3000

Standard set

### Includes:

RB handle + S20 blade, red sleeve (brass & cast iron)

RB handle + S100 blade, blue sleeve (steel & aluminium)

RB handle + S150 extra fine blade, yellow sleeve (plastic)

Pack dimensions: 175 x 50 x 20mm



### **SPECIALTY BLADES**

Blades	Order No.		Works best on
N1 Carbide	BN1029		hardened steel & special plastics
N1 Diamond	BN1028	-	glass & ceramics
N2 Carbide	BN2031	L/R	hardened steel & hard plastics
N1 LH	BN1026	LH -	steel, aluminum & plastic
N1 LH TiN	BN1027	LH ~	steel, aluminum & plastic. For long life.
S10 Carbide	BS1016		hardened steel & plastic
S10 Diamond	BS1014		glass & ceramics
S10 LH	BS1011	LH	steel, aluminum & plastic
S10 LH TIN	BS1013	LH	steel, aluminum & plastic. For long life.
S100 TiN	BS1019		stainless steel & plastic. For long life.
S20 Carbide	BS2015	L/R	hardened materials & plastic
S101 LH	BK1011	LH	H.D. shank for steel, aluminum & plastic
S101 TiN	BK1012		H.D. shank for steel, aluminum & plastic. For long life.
S150 TiN	BK3103		holes as small as 1.5mm Dia. For long life.
S30 TiN	BS3003		both int. & ext. burrs. For long life.
S60 TiN	BS6003		cross holes in difficult to reach places. For long life.
S80	BS8001		shallow steps
S80 TiN	BS8003		shallow steps. For long life.
S70	BS7001		straight edges
BS1500	BS1510		Special blade for deburring rubber and soft materials
L1	BL1001		steel and aluminum
L5	BL5001		slots from 3.5mm
L6	BL6001		sharp corners
L7	BL7001		slots from 3.5mm. Double end.

LH - for left hand users only. L/R - for left and right hand users.