

# HOUGHTO-DRAW® 3105M

## Extreme Pressure Drawing Compound

### DESCRIPTION

**HOUGHTO-DRAW 3105M** is a viscous, extreme pressure lubricant about the consistency of honey. It is a highly chlorinated wax ester plus polar compounds which enhances wetting and cling. It contains no pigment or sulphur.

**HOUGHTO-DRAW 3105M** is an unusual drawing compound which enables the most difficult forming operations to be performed. It is most effective on steels but, can also be used on difficult non-ferrous drawing if removed shortly after completion of draw.

### SHELFLIFE & AVAILABILITY

Under normal conditions the recommended shelf life for **HOUGHTO-DRAW 3105M** is a minimum of Twelve (12) months, unless otherwise specified.

**HOUGHTO-DRAW 3105M** is available in 205 litre drums. Other sizes may be available upon request, please contact

### TYPICAL VALUES

Saponifiable content	10.0%
Flash Point	2700C
Fire Point	2850C
Viscosity @ 40C	460 cSt
@ 1000C	26 cSt
Chlorine content	37%

### HOW TO USE

**HOUGHTO-DRAW 3105M** is recommended for difficult draws on carbon and stainless steels. The product is preferably used neat and applied by roller coat. It may also be cut with mineral oil and applied by brush, swab, dip or spray.

**HOUGHTO-DRAW 3105M** is heat sensitive and will darken if heated above 650C.

### HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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